



Cover home shown with Essex (E2) doors, optional hardware, and Large Stockton Arch lites
*Doors painted post production to compliment home**



THE STANDARD IN
STEEL CARRIAGE DOORS



Andover



A6 Shown with optional hardware and Small Plain View lites
Doors painted post production to compliment home*

A1
with optional
hardware

From a base of nine models and over 15 designer top sections, Original **STEELHOUSE™** Doors offer more than 200 unique configurations to ensure diversity from one home to the next and from one subdivision to the next. Homeowners, builders, architects and municipalities alike, are using Original **STEELHOUSE™** Doors to bring a fresh, handsome appearance to neighborhoods across the country.

B1
with optional
hardware



Dollar for dollar the Original **STEELHOUSE™** Door is the best investment in a home's exterior to enhance its value and appearance.

Bradford



B3 Shown with optional hardware and Large Stockton lites
Doors painted post production to compliment home*



Cascade

C5 Shown with optional Small Stockton lites
Doors painted post production to compliment home*

The Original **STEELHOUSE™** Door is the industry's heaviest gauged steel door. Using 23 gauge steel and the RITS™ "Reinforced Integral Truss System," the Original **STEELHOUSE™** Door's strength and integrity are unmatched by similar products. Four-inch wide, two-sided steel insulated boards are bonded with *adhesive and screws* to ensure positive attachment to the face of the door. All Original **STEELHOUSE™** Doors come standard with CFC-free polystyrene insulation.



C1
with optional hardware

E1
with optional hardware



The Original **STEELHOUSE™** Door is the answer to a homeowner's need for uniqueness without a large investment.

ESSEX



E7 Shown with optional hardware and Large Plain View lites
Doors painted post production to compliment home*

Pinehurst



P10 Shown with optional hardware and Madison Arch lites
*Doors painted post production to compliment home**

As compared to wood doors, The Original **STEELHOUSE™** door is significantly reduced in weight, virtually no maintenance, and significantly reduced in cost. True to Carriage House style, these doors can be detailed with handles, hinge straps, and windows.



P1
with optional hardware

R1
with optional hardware



The Original **STEELHOUSE™** Door features nine models that can be finished with optional window designs, arched top sections, and decorative hardware.

Ranchero



R3 Shown with optional hardware and Large Stockton lites
*Doors painted post production to compliment home**

SAGE CREEK



S1 Shown with optional hardware
*Doors painted post production to compliment home**

The design of the Original **STEELHOUSE™** Door brings the traditional look and design of the old-style wood carriage door. Original **STEELHOUSE™** Doors will enhance the look of any home. There is no better investment to a home's exterior appearance.



S1
with optional hardware

T1
with optional hardware



All Original **STEELHOUSE™** Doors include the exclusive RITS "Reinforced Integral Truss System," I-Beam center stiles engineered to reinforce sections, doors and components designed for the professional door installer.

Tehama



T8 Shown with optional hardware and Stockbridge Two Bar lites
*Doors painted post production to compliment home**



Woodview



W4 Shown with optional hardware and Large Stockton Double Arch Arch top. *Doors painted post production to compliment home**

For new homes, or older homes where a replacement door is needed, the Original **STEELHOUSE™** Door can help differentiate similar style homes from one another.

W1 with optional hardware

Steelhouse Specifications

Original STEELHOUSE™ Modern Carriage Door Series Specifications
 Sections are 2-inches thick in 24-inch and 28-inch heights and are manufactured from heavy-duty 23 gauge hot-dipped galvanized steel. Sections are prime painted white and rotary embossed with a woodgrain texture. Tongue and groove meeting rails are roll formed into the panel incorporating the RITS reinforced integral truss system. CFC- free polystyrene insulation with a 20 mil high impact vinyl or 26 gauge woodgrain embossed steel backer provides the insulation for the section. Vertical stile members are 19 gauge hot-dipped galvanized I-beams pre-painted white to match the interior color of the door. Textured steel channel, foam filled, facing boards 4" x .5" are laminated to the face of the steel door with *glue and screws*. Bottom sections are reinforced with an aluminum "L" reinforcement angle mechanically fastened and bonded to the bottom of the section for supporting a replaceable weather seal.

INSULATION: CFC-free polystyrene insulation with a rigid high impact vinyl back skin with an R-factor of 6.25, or a 26 gauge steel woodgrain embossed back skin. Calculated door section R-Values are in accordance with DASMA TDS-163.

H-3 HARDWARE AND TRACK: Heavy Duty commercial top and bottom fixtures with 14 gauge wide body hinges. 11 Ball white nylon rollers, galvanized torsion tube, coated spring wire, interior lock, and .051 Vertical tracks and .060 Horizontal track.

COLOR: All doors are primed, painted white from the factory and require post-painting. The examples shown have been painted to show some of the possibilities that further enhance the wood effect. Exterior color choices include **almond, black and white.**

Warranty: Is a limited lifetime warranty. Contact your distributor for additional information.



23 Gauge Wood grain embossed steel

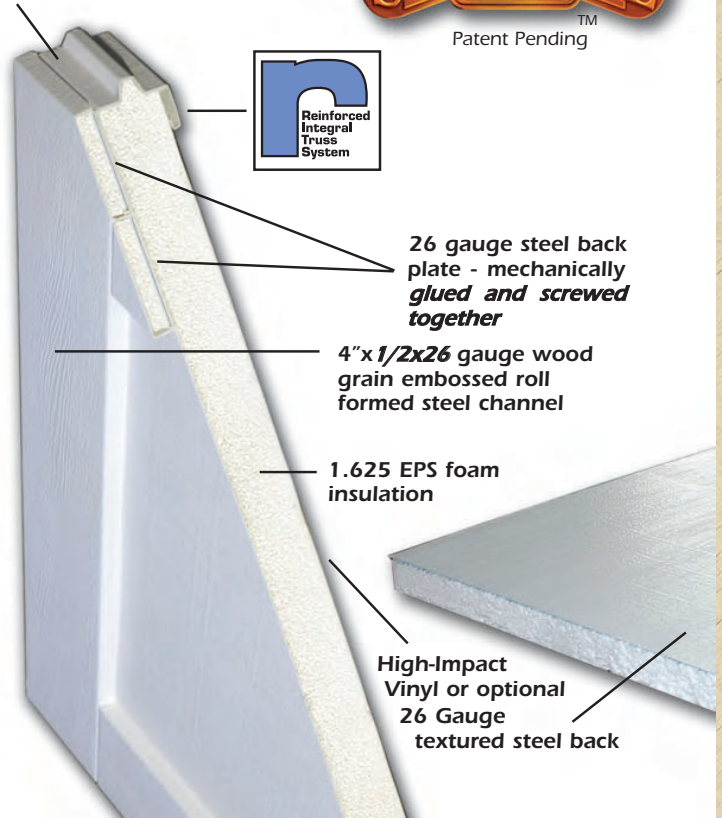


26 gauge steel back plate - mechanically glued and screwed together

4" x 1/2" x 26 gauge wood grain embossed roll formed steel channel

1.625 EPS foam insulation

High-Impact Vinyl or optional 26 Gauge textured steel back





Original STEELHOUSE™ Series Optional Top Section Designs



Small Solid



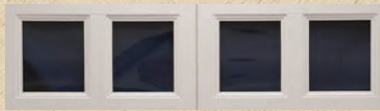
Large Solid



Colonial Solid



Large Plain View lites*



Small Plain View lites



Madison Arch lites*



Large Stockton Arch lites*



Large Stockton lites*



Small Stockton lites



Stockbridge Two Bar lites*

The original STEELHOUSE™
Modern Carriage Door is rotary embossed with
directionally accurate woodgrain texture.

MODELS:

Andover, Bradford, Cascade, Essex, Pinehurst, Rancho,
Sage Creek, Tehama and Woodview

WIDTHS & HEIGHTS:

Widths: 8', 9', 10', 12', 16', & 18'; 20' Heights:
7' (3 section), & 8' (4 section)

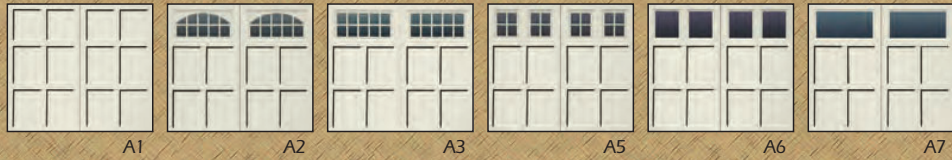
Other heights available with 24" & 28" configurations

DESIGNER GLASS OPTIONS: Nine glass designs
are available, and the glass types offered are: DSB
clear, Tinted, Obscure, Bronze, or Grey.

Please note SteelHouse Doors come in white,
black, and almond only. Images depicted in
brochure, feature doors that have been painted
in the field.

Seven ft. 3-SECTION

Andover



Bradford



Cascade



ESSEX



Pinehurst



Ranchero



**SAGE
CREEK**



Tehama



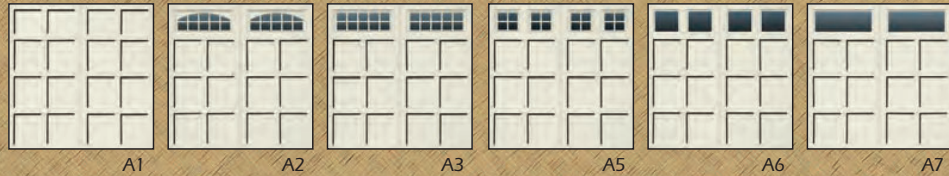
Woodview





Eight ft. 4-SECTION

Andover



Bradford



Cascade



ESSEX



Pinehurst



Ranchero



**SAGE
CREEK**



Tehama



Woodview







Before



After



Before



After

Why buy the Original STEELHOUSE Door? Here are a few simple reasons:

- Beauty
- Variety
- Functionality
- Durability
- Cost effective

STEELHOUSE... Simply the Best!

The Original **STEELHOUSE**™ Door is an innovative "Modern Carriage Door," manufactured entirely of steel. The Original **STEELHOUSE**™ garage doors have two-sided steel insulated facing boards that are textured, roll formed then *glued, screwed,* and bonded to a 23 gauge steel section.

A "Reinforced Integral Truss System" (RITS™) gives the Original **STEELHOUSE**™ doors strength and rigidity that is unmatched by similar products. In addition to their distinctive style and curb appeal, the Original **STEELHOUSE**™ will not warp, crack, or split. Quite simply, it doesn't get better than that.

Limited Lifetime Warranty: Contact your distributor for additional information.

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