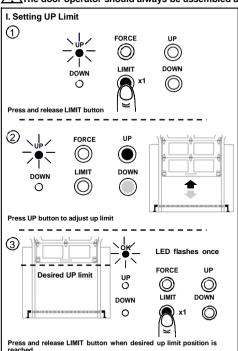
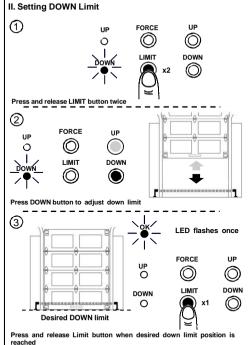
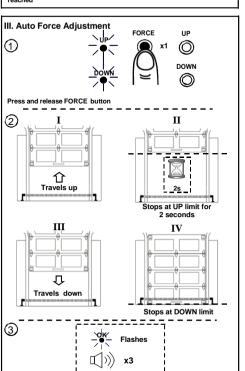
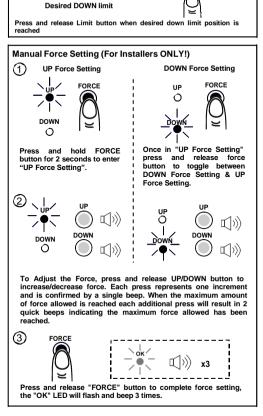
Installation Quick Reference for Models 615 & 628

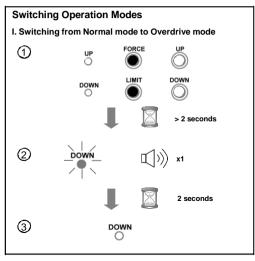
 \angle The door operator should always be assembled and installed in the closed position.











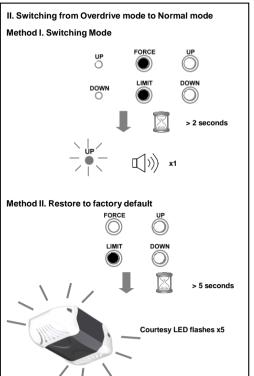
I. Switching from Normal mode to Overdrive mode Press and hold both "FORCE" & "LIMIT" buttons

Press and hold both "FORCE" & "LIMIT" buttons simultaneously for 2 seconds until "DOWN" LED illuminates. (The red DOWN LED indicates the operator has successfully been placed in "Overdrive Mode"). The "DOWN" LED will turn off in 2 seconds. Please proceed to program Travel Limits.

NOTE:

All previous limit settings will be cleared upon switching modes.

Soft start / stop feature is disabled in overdrive mode.



II. Switching from Overdrive mode to Normal mode

Method I. Switching Mode

Repeat #1 in Switching from Normal Mode to Overdrive Mode. The "UP" LED indicates the operator has successfully been placed in "Normal Mode". The "UP" LED will turn off in 2 seconds. Please proceed to program Travel Limits.

NOTE

All previous limit settings will be cleared upon switching modes.

Method II. Restore to factory default

- . Press and hold "LIMIT" button for about 5 seconds
- The unit will restart by itself with 5 courtesy LED flashes.
- The unit is returned to factory default and is ready for programming limits.

NOTE:

All previous limit settings will be cleared upon switching modes.



Warning! For your safety, Over-Drive Mode operation is NOT recommended. Please check your door immediately!

See Instruction Manual for Further Information.

Courtesy Light & Sound Responses—615 & 628

| Operation / Condition | Courtesy Light / Buzzer Responses | Trouble shooting |
|--|---|---|
| Opener is initially plugged-in (no travel limits stored) | Flashes 5 times (5X) | Unplug & reconnect operator to power Check if the operator has limits stored |
| Reconnecting power (with travel limits stored) | Flashes 3 times (3X) | Confirms limits stored |
| "LEARN" button is pressed | Beeps 1 time (1X) | Radio learn cycle initiated |
| Upon activation | Light On for 2.5 minutes | Logic initiated |
| Upon activation by remote transmitters | Beeps 1x (1X), Light On for 2.5 minutes | Check for learned remote |
| Remote Transmitter or Keyless Entry PIN code accepted | Beeps 2 times (2X) | Code accepted during Learn cycle All codes have been erased during Erase cycle Check vacation lock switch (ON) if no movement |
| Upon programming remote control or keypad | Beeps 3 times (3X) | Remote control code already stored in memory |
| Opener is operated without programming | Beeps 5 times (5X) | Program or reprogram limits |
| Door does not move or travels at abnormal speed | Beeps 12x (12X) | Check power, continuity Stuck relay—tap relay or panel to free If only 1" or 28" travelcheck RPM encoder |
| Photo Eye System is obstructed during door-closing | Beeps 20 times (20X) | Check PE alignment (solid red & green LEDs) |
| The door is obstructed during travel | Beeps 25 times (25X) | Clear obstruction or manually increase force |

Courtesy Light & Sound Responses—315, 415 & 425

| Operation / Condition | Courtesy Light Response | Troubleshooting |
|---|---|--|
| Opener is initially plugged-in / Power restored | Flashes 5 times (5X) | Operator powered |
| Upon Opener activation | Turns on for 3-1/2 minutes and turns off automatically | Logic initiated |
| "LEARN" button is pressed | Turns on for 30 seconds | Program remotes when light is on |
| Remote Control / Keyless Entry PIN code accepted | Flashes 5 times (5X) | Confirm learn of remote control |
| The Photo Eye System is obstructed during door-closing or door is obstructed during opening | Flashes for 30 seconds (Re-align and clear obstruction) | Clear any obstruction, check PE (solid red & green LED), PE jumper, increase force setting |
| Opener motor overheat (Thermal Protection) | Flashes 5 times (5X) Wait about 15 minutes to cool down | Normal condition. Motor will operate again when cool |
| Maximum or Minimum Force setting reached | Flashes 6 times (6X) | 12 increments—flashes at min/max force setting |